



K033-BB01S

CHRYSLER GEN III HEMI BALANCER BOLT KIT 5.7L, 6.1L, 6.4L ENGINES

- 1. CHECK ALL THREADS FOR DAMAGE AND DEBRIS, CLEAN AS REQUIRED, BE SURE CRANKSHAFT THREADS ARE CLEAN.**
- 2. WITHOUT LUBE, PLACE WASHER ONTO BOLT AND INSTALL BOLT INTO ASSEMBLY HAND TIGHT (DO NOT USE TOOLS). ACHIEVING SMOOTH INSTALLATION WITHOUT TOOLS IS NECESSARY.**
- 3. REMOVE BOLT AND CLEAN OR REPAIR THREADS AS REQUIRED TO ACHIEVE STEP #2.**
- 4. BE SURE WASHER AND WASHER CONTACT AREA ON ASSEMBLY IS CLEAN AND DRY BEFORE NEXT STEPS.**
- 5. APPLY TORQUEPOINT LUBE TO BOLT'S UNDER HEAD BEARING SURFACE AND PLACE WASHER ONTO BOLT**
- DO NOT APPLY LUBE TO THE BOTTOM SIDE OF THE WASHER -
- 6. LIBERALLY APPLY TORQUEPOINT LUBE TO BOLT THREADS AND INSTALL BOLT INTO ASSEMBLY HAND TIGHT. REMOVE ANY VISIBLE LUBE FROM ASSEMBLY.**
- 7. TIGHTEN BOLT TO FINAL TORQUE INPUT VALUE OF: 180 FT LBS TO ACHIEVE A CLAMP LOAD OF 22,500 LBS FORCE**

WARNING – THIS INFORMATION MAY NOT BE VALID IF USING OTHER ASSEMBLY LUBES!!!

**MANUFACTURED IN
ROGERSVILLE MO USA
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