



K003-BB02S

CHEVROLET LS7 / LT1 BALANCER BOLT KIT

1. CHECK ALL THREADS FOR DAMAGE AND DEBRIS, CLEAN AS REQUIRED, BE SURE CRANKSHAFT THREADS ARE CLEAN.
2. WITHOUT LUBE, PLACE WASHER ONTO BOLT AND INSTALL BOLT INTO ASSEMBLY HAND TIGHT (DO NOT USE TOOLS). ACHIEVING SMOOTH INSTALLATION WITHOUT TOOLS IS NECESSARY.
3. REMOVE BOLT AND CLEAN OR REPAIR THREADS AS REQUIRED TO ACHIEVE STEP #2.
4. BE SURE WASHER AND WASHER CONTACT AREA ON ASSEMBLY IS CLEAN AND DRY BEFORE NEXT STEPS.
5. APPLY TORQUEPOINT LUBE TO BOLT'S UNDER HEAD BEARING SURFACE AND PLACE WASHER ONTO BOLT
 - DO NOT APPLY LUBE TO THE BOTTOM SIDE OF THE WASHER -
6. LIBERALLY APPLY TORQUEPOINT LUBE TO BOLT THREADS AND INSTALL BOLT INTO ASSEMBLY HAND TIGHT. REMOVE ANY VISIBLE LUBE FROM ASSEMBLY.
7. TIGHTEN BOLT TO FINAL TORQUE INPUT VALUE OF: 250 FT LBS TO ACHIEVE A CLAMP LOAD OF 32,000 LBS FORCE

WARNING – THIS INFORMATION MAY NOT BE VALID IF USING OTHER ASSEMBLY LUBES!!!

**MANUFACTURED IN
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